Qty:

: SADDLE KIT

: K10003 REV B

: K10003

MIM:

: NIT

: 12/20/2005

: B

Date:

Friday, 11/18/2005 6:18:51 PM

User.

Linda Lacelle

**Process Sheet** 

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

Customer Job Number : CU-DAR001 Dart Helicopters Services

**Estimate Number** 

: 10532

P.O. Number

Prsht Rev.

First Issue

Comment

**Previous Run** 

: NIA

This Issue

: 11/18/2005

: NC

S.O. No. : HIA

ER COMMENT

: SMALL /MED FAB

: 24667

: 11/18/2005

: SEE COMMENT BELOW

Written By **Checked & Approved By** 

03.01.16 KJ/RF Reformat: Incorporated

**Additional Product** 

Job Number:



D205-641-011

Seq. #:

**Machine Or Operation:** 

Description:

DC 1.0

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP K10003CHG004 for D205-634-011 and D204-635-011 DH - OC

Bushina

Each

4 Um:

2.0 D2570



24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Comment: Qty.: **Bushing** Pick:

> Qty 24 D2570

Part Number Description

D2571 3.0

Bushing



1.0000 Each(s)/Unit Total: Comment: Qty.:

4.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qtv Part Number D2571 1

Description Saddle

24433

4.0 D2572



Saddle, Fwd, In

Comment: Qty.:

1.0000 Each(s)/Unit Total:

4.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty 1

Part Number

D2572

Description

Saddle

Batch R 24838 /1 x <u>B 2 So/7</u>

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Friday, 11/18/2005 6:18:51 PM Date: User: Linda Lacelle **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 24894 Job Number. Description: Seq. #: **Machine Or Operation:** Saddle, Aft, Out 5.0 D2573 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Saddle, Aft, Out Pick: Description Batch Part Number Qty B 24434 D2573 Saddle 1 Saddle, Aft, In D2574 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Saddle, Aft, In Pick: Batch Description Part Number Qty Saddle D2574 1 7.0 D27361 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Lug Assembly Pick: Description Batch Qtv Part Number Bracket D2736-1 1 8.0 D27363 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Lug Assembly Pick: Part Number Description Qty D2736-3 Bracket 1 D2747 9.0 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: **Set Screw** Pick: Part Number Description Qty 14 Mc 2Mcx B23924B 4 D2747 Socket Head Set Screw

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Friday, 11/18/2005 6:18:51 PM Date: Linda Lacelle User: **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 24894 Job Number: Description: Seq.#: Machine Or Operation: Saddle Spacer 10.0 D2876 8.0000 Each(s) 2.0000 Each(s)/Unit Total: Comment: Qty.: Saddle Spacer Pick: Description Batch Qty Part Number 2 D2876 Spacer 11.0 D2877 8.0000 Each(s) Total: Comment: Qty.: 2.0000 Each(s)/Unit Saddle Spacer Pick: Batch Qty Part Number Description B22979 Spacer 2 D2877 D2968041 12.0 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: **Tow Ring** Pick: Description Batch
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 Batch Qty Part Number **Tow Ring** D2968-041 1 13.0 AN46A 16.0000 Each(s)/Unit Total: 64.0000 Each(s) Comment: Qty.: **Bolt** Pick: Qty Part Number Description Bolt AN4-6A 16 Bolt AN446A 14.0 Comment: Qty.: Total: 16.0000 Each(s) 4.0000 Each(s)/Unit Bolt Pick: Part Number Description Batch Qty M18/36 AN4-46A Bolt 4

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Friday, 11/18/2005 6:18:51 PM Date: User: Linda Lacelle **Process Sheet Drawing Name: SADDLE KIT** Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 24894 Job Number: Description: Seq. #: Machine Or Operation: Bolt 15.0 AN451A 8.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qty.: Bolt Pick: Description -Batch Part Number Qty M18674 8 AN4-51A AN612A 16.0 Total: 32.0000 Each(s) 8.0000 Each(s)/Unit Comment: Qty.: Bolt Pick: Qty Part Number Description M18762 Washer Bolt 8 AN6-12A AN960JD416 17.0 32.0000 Each(s)/Unit Total: 128.0000 Each(s) Comment: Qty.: Washer Pick: Description Batch Qty Part Number Washer 32 AN960JD416 AN960JD616 18.0 8.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qty.: Washer Pick: Description Qty Part Number Batch AN960JD616 Washer 8 AN9704 19.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Washer Pick: Batch M16.895 Description Qty Part Number AN970-4 Washer 1

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Date: Friday, 11/18/2005 6:18:51 PM User: Linda Lacelle **Process Sheet Drawing Name: SADDLE KIT** Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 24894 Job Number: Description: Seq.#: Machine Or Operation: Nut 20.0 MS21042L4 29.0000 Each(s)/Unit Total: 116.0000 Each(s) Comment: Qty.: Nut Pick: Description Batch Part Number Qty M17997 Nut (or MS21042-4) MS21042L4 29 INSPECT 100% KITS FOR COMPLETENESS QC4 21.0 Comment: INSPECT KITS 100% FOR COMPLETENESS PACKAGING RESOURCE #1 22.0 **PACKAGING 1** 5.7 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: DOCUMENT CONTROL 23.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

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## Job Costing Report

Dart Aerospace Ltd. Nov 18, 2005 Hawkesbury 09:21 am

Work Order No : 0024894
Project Name : K10003 Department Code:

Project For : WK550 Burden Flags : NNNNNNN Work Order Type : Main WO Status : Open

Main WO Number : Invoice State : Not Invoiced

House Part Number: \*K10003 Invoice Date:

Description : D205-634-011 Saddle Kit Invoice Number :

Manufactured : Yes Invoice Amount : 0.00

Amount Req'd: 4
Amount Done: 0

Start Date : 11-18-05 OE Value : 0.00

Order Entry No :

1

Est Finish Date : 12-20-05

Act Finish Date : Est Margin : 0.000% Drawings Reqd : No Actual Margin : 0.000%

Ok for Approval :

Approval Rec'd : \$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========				
Burden	:	0.00	0.00	0.00		
				======		
Total Cost	:	0.00	0.00	0.00		
Margin	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual Labour Hrs/Amount Done: 0.00 0.00 Profits/(Loss): 0.00 0.00